



# Optical temperature sensing solutions for photovoltaic processes

Exactus® instruments incorporate technology break-throughs which provide significant proven performance advantages in non-contact temperature measurement.

#### Features and benefits

- Low-temperature measurements (≥ 25 °C) using short wavelengths
- High precision with resolution up to 0.01°C and accuracy of 1.5 °C
- Repeatability 0.1 °C and drift of less than 0.1 °C per year
- Speeds up to 1,000 readings per second
- Digital emissivity correction
- Industry-leading single and dualwavelength sensors
- Digital/Analog output for closed-loop controls

### **Applications**

Exactus optical sensors are suitable for a wide range of applications within the solar industry. Ultra-sensitive electronics, precision optics, and the ability to measure low temperatures using short wavelengths allow for tighter process control, enhanced accuracy, and improved overall performance compared to other measurement technologies.



#### Silicon Crystal Growth

The high resolution and low drift of Exactus® sensors provide significant yield improvements in crystal growth processes. The ability to correct for a partially obstructed viewport and handle changing emissivity conditions make this sensor uniquely suitable for several processes such as:

- Ingot casting
- Ribbon-pulling
- Single crystal growth

### **Thin Film Deposition**

The capability of the Exactus® sensor to measure low temperatures at short wavelengths makes it ideal for thin film deposition applications. The highly repeatable measurements can result in higher product yields.

#### Laser/Induction Soldering

Exactus® optical temperature sensors provide the low-temperature capability, speed, and repeatability necessary for laser/induction soldering process steps. Our capabilities increase quality and yield during laser or induction soldering of individual solar cells into modules.

#### **Exactus Specifications**

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Measurement ranges	65 - 1150 °C (0.7 to 1.6 μm measurement wavelength) 100 - 1900 °C (1.55 μm measurement wavelength) 120 - 3000 °C (0.7 to 1.6 μm measurement wavelength) 280 - 2200 °C (0.9 μm measurement wavelength) 350 - 3000 °C (0.9 μm measurement wavelength) 500 - 3000 °C (0.65μm measurement wavelength) 500 - 3000 °C (0.65μm measurement wavelength) Specialized optics allow measurements to 200°C at 0.90μm & 25°C at 0.7-1.6μm
Accuracy	Greater of 1.5 °C or 0.15% of reading
Resolution	Up to 0.01 °C
Repeatability	0.1 °C
Drift	0.1 °C / year plus 0.05 °C / °C change in ambient temperature
Speed	Up to 1000 readings per second, 1ms response time
Target sizes	Standard target size is Focal Distance / 40.0 Small target size is Focal Distance / 200.0 Custom optics available
Maximum environment temperature without cooling	10-60 °C for electronics and standard optics If Fiber optic cable is used: - < 70 °C for standard fiber optic cable - < 250 °C for high temperature fiber optic cable
Measurement wavelengths	0.65 μm 0.90 μm 0.7 – 1.6 μm 1.55 μm

#### **About Us**

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