

Product Data Sheet

Ti-1100e

High performance titania catalyst

BASF Ti-1100e titania catalyst is designed to improve conversion of sulfur compounds in Natural Gas and Refinery Sulfur Recovery Units (SRU).

Product Applications

When using a titanium dioxide (titania) catalyst like BASF Ti-1100e, the SRU operator is seeking to achieve maximum sulfur component species conversion over the 3 to 10 year run life of the catalyst.

Units operating with high levels of hydrocarbons and/ or carbon dioxide (CO2) in the feed will have elevated levels of carbonyl sulfide (COS) and carbon disulfide (CS₂). Activated alumina catalyst, BASF DD-431, will convert these species, but only at elevated operating temperatures negatively impacts conversion of the two main feed components, hydrogen sulfide (H2S) and sulfur dioxide (SO₂). By adding Ti-1100e to the first converter, operating temperatures can be lowered and the highest possible conversions of all sulfur species (H₂S, SO₂, COS & CS₂) can be achieved. Normally used in conjunction with BASF DD-431. the configuration needed to optimize recoveries can be provided by BASF's Technical Managers.

Whether it's achieving higher recoveries without capital expenditures, reducing stack emissions though higher COS/CS2 conversion or energy savings with lower operating temperatures, BASF Ti-1100e can bring an SRU to its peak performance.

Packaging

2204 lb (1000 kg) super sacks

Physical Properties	
Titania XRD Phase	Anatase
Crush Strength (1/4" length), N/mm	14
Packed Bulk Density, lbs/ft³ (kg/m³)	56 (900)
Titania, minimum wt %	90

*These indicative properties do not represent process capabilities nor specifications.

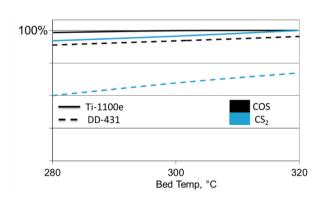


Figure 1: Comparison of COS and CS₂ conversion across BASF titania and alumina at 1000 Gas Hourly Space Velocity (GHSV h⁻¹)

Feed Gas Composition

H ₂ S	7.9%	SO ₂	4%
COS	0.05%	CS ₂	0.05%
H ₂ O	30%	N ₂	balance

About Us

BASF is a leading global manufacturer of catalysts for the chemical industry, with solutions across the chemical value chain. The business comprises chemical catalysts and adsorbents, refinery catalysts and custom catalysts. In the process catalysts business, priority is given to developing new and improved products that enable the chemical industry transformation to net-zero emissions.

The division's portfolio also includes battery materials and recycling solutions, as well as environmental catalysts and metal solutions. Customers from a variety of industries including Automotive & Transportation, Chemicals, Plastics or Energy & Resources benefit from our innovative solutions. Further information on BASF's Catalysts division is available on the Internet at www.catalysts.basf.com.

BASF - We create chemistry

Americas

BASF Corporation Phone: +1-732-205-5000

Email: catalysts-americas@basf.com

Asia Pacific

BASF (China) Company Limited Phone: +86-21-2039 2549 Email: catalysts-asia@basf.com

Europe, Middle East, Africa BASF Services Europe GmbH Phone: +49-30-20055000 Email: catalysts-europe@basf.com

Although all statements and information in this publication are believed to be accurate and reliable, they are presented gratis and for guidance only, and risks and liability for results obtained by use of the products or application of the suggestions described are assumed by the user. NO WARRANTIES OF ANY KIND, EITHER EXPRESS OR IMPLIED. INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH. Statements or suggestions concerning possible use of the products are made without representation or warranty that any such use is free of patent infringement and are not recommendations to infringe any patent. The user should not assume that toxicity data and safety measures are indicated or that other measures may not be required. © 2015 BASF

BASF-9205 Rev. 09/23